# LBW MACHINES



# AC 38 Accessory Kit - Conical Machining Kit

# TECHNICAL DESCRIPTION

The AC38 kit can be used with our range of facing and boring machines as follows:

- TU 400
- TU 600
- TU 1100
- TU 1200
- TA 240

#### APPLICATION

Versatile for ALL Angles from 0° to 180°

With standard casing tools in automatic mode, no numerical control needed.

The AC38 Kit can be used with all of our facing and boring units SERCO – TU 400, TU 600, TU 1100, TU 1200 and TA 240, by means of a specific adaption.

#### **DIAMETER RANGES**

 KIT + FACING & BORING MACHINE

 AC 38 + TU400 - TA240 - TA120:
 Ø 100 - 320 MM

 AC 38 + TU600 - TA240 - TA170:
 Ø 150 - 580 MM

 AC 38 + TU1100 - TA240 - TA220:
 Ø 200 - 1000 MM

## ADAPTATION

Machines TU and TA fitted out with the Boring Heads:

- Modification of the Facing Tool-Holders to be used with the machines.
- Modification of the Boring Heads to be adapted to the AC

## STANDARD EQUIPMENT

Standard Equipment fittings:

- Rack Holders.
- Lengthening Extensions for Rack (1 Piece for each Facing Tool Holder Length).
- Lengthening Extensions for Handle.
- Lengthening Extensions for Column.

#### MODEL TU600 + AC38 ANGLE 23(ON SITE RTJ GROOVE)



#### MODEL TA240 - DIESEL ENGINE (M.A.N)

