

# THE FUTURE OF ON-SITE MACHINING

LBW MACHINES LTD IS A STRATEGIC PARTNER FOR THE GLOBAL DISTRIBUTION AND THE IMPLEMENTATION OF PORTABLE MACHINING, CUTTING, AND WELDING EQUIPMENT.

**OIL AND GAS** 

**NUCLEAR** 

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SHIP REPAIR & BUILD

**HEAVY PLANT** 

**MINING & QUARRYING** 

**POWER GENERATION** 

**PETROCHEMICAL** 

**WIND POWER** 

**BIOCHEMICAL** 

**PHARMACEUTICAL** 

AEROSPACE

**AERONAUTIC** 

**DEFENCE** 

**PIPELINE** 

# LBW MACHINES



## US30 - BEVELLING MACHINE

TECHNICAL DATA

From Ø 32mm to Ø 114.3mm

SKU: US30CH | US30CH/E | US30HY | US30CA | US30-Kit6

**Dimensions Overview** 

### **DIMENSIONS**

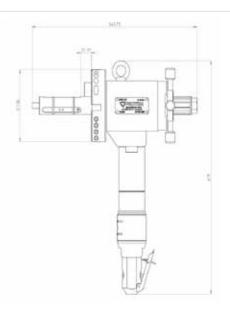
**HEIGHT:** 419MM **WIDTH:** 343.75MM

SHIPPING DIMENSIONS:

CONTAINER







SPECIFICATIONS	
MACHINING CAPACITY:	32mm ID – 114.3 mm OD - With Optional Kit: 30mm ID – 355mm OD
BEVEL SHAPES & ANGLES:	I, V, U, X, Compound Bevels, Other Shapes on Request
CLAMPING:	Manual with Key
FEED STROKE:	9mm
PNEUMATIC DRIVE:	730 W, 6 bar (87 psi), 1400 l/mn (49 cfm) - Pneumatic driven machines have to be used with a lubricating filter. Recommended Option: Regulation Valve.
ELECTRIC DRIVE:	1050W, 230V or 110V
OPTIONAL KIT:	Automatic Clamping, Automatic Feed, Flange Facing Attachment, Tube Bevelling and Membrane Removal Kits.

#### **OPERATIONAL BENEFITS**

The US30CH portable pipe beveling machine is sturdy, reliable, versatile and light weight. The standard tool plate will accept multiple tool bits, allowing up to 4 simultaneous machining operations. Such operations may include: 30, 37, 30, 45 bevels, J-bevels, compound bevels, facing, counterboring, OD chamfering, removal of weld joints and/or lengthening of tubes on tube sheets.

The tool bits can be changed and adjusted very quickly. Carbide tool inserts can alternatively be used. The US30-CH features a self-accepting torque system and an integral drive motor. This very powerful pipe beveler will perform repeatable high quality weld preparations on all types of materials including mild steel, chrome, stainless steel, duplex, super duplex, copper-nickel alloy, steel, inconel, P91, aluminum, copper and virtually all exotic alloys.



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